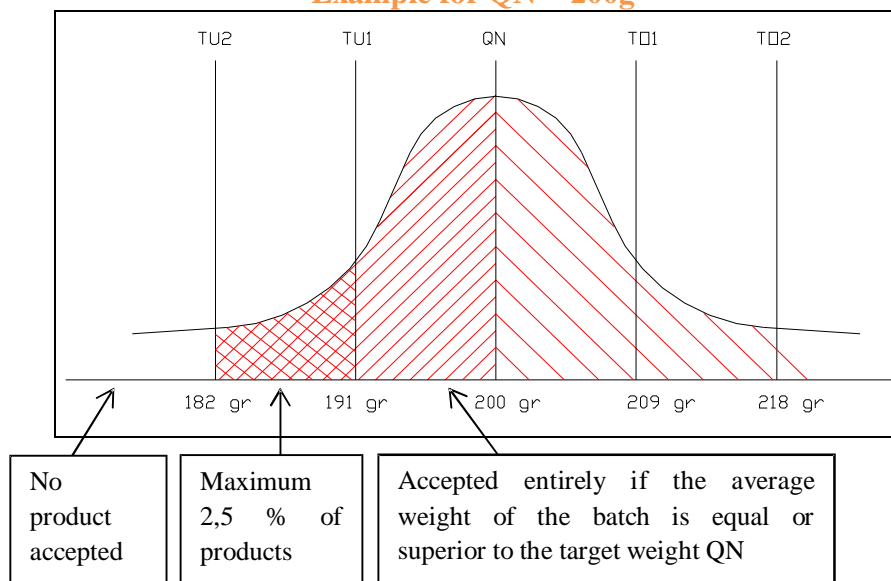


TU1/TU2 EUROPEAN REGULATIONS

Nominal quantity QN in grams or millilitres	TU1		TU2	
	As a % of QN	In g or ml	As a % of QN	In g or ml
5 to 50	9		18	
50 to 100		4.5		9
100 to 200	4.5		9	
200 to 300		9		18
300 to 500	3		6	
500 to 1000		15		30
1000 to 10000	1.5		3	
10000 to 15000		150		300

- Ø **QN** = nominal weight (target weight).
- Ø **TU1** = 1st permitted negative deviation.
- Ø **TU2** = 2nd permitted negative deviation.
- Ø The calculation is taken across each individual batch of product. According to the **TU1/TU2** regulations, the average weight of a batch has to be equal or superior to the target weight. Only 2.5% of the TU2 products are accepted in a batch.

Example for QN = 200g



- Ø **Good production** = the percentage of the products accepted according to the European TU1/TU2 regulations.
- Ø **Giveaway** = the giveaway is the difference between the average weight of good portions and the nominal weight shown as a percentage.
- Ø **Example :**
 - Target weight: 200g.
 - Average weight of a batch: 201g.
 - Giveaway: 0.5%.